

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 15.01.23	Job No.: RD15-837-01	ADR Yes/No: Y	ADR Date: 15.01.23	ECN #: 15- 508
Product No.: D117-837		Created By: RF	Approved By: RF	
Product Name: Heli-Utility-Basket		Checked By: RF		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	RF 15/01/30
Production Manager / Coord.	Y	LL/MF	MF 15-1-30
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	15.01.30
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL/BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	15/01/2022
QC Coordinator	Y	PD	15.01.30
Customer Support	Y	SW/LM	15.01.30
Customer Technical Support	Y	MB/HS	15.01.30
Marketing	Y	KO/SL	15.01.30
Sales Support Manager	Y	CP	15.01.30

Reason for Change:

To make strut assy on the D117-837-011 Basket Installation for improved reliability in service.

Documents Affected:

DSI 9716 Rev. A
MDL-D117-837 Rev G
D5203 Rev. A
D5204 Rev. A
D5205 Rev. A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send DSI 9716-011 Kit	15.04.23
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. G	15.01.14 RF
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	Y	MB		15.01.30
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		15.01.30
12	Update Product Specification Files (Bluefiles)	Y	KJ	Add DSI 9716	15.01.30
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.01.30
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		15.01.30
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#150	15.01.30
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-837-011 now @ CHG 005	15.03.11
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		15.03.11
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ	Add DSI, MDL	15.01.30
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.01.30
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
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Description / Action:

- Updated/Create BOM/routing per above drawings.
- D117-837-011 Kit now @ CHG 005, DSI 9716-011 @ CHG001
- Remove DSI 9706 Rev. A & D4794-043, D4911-1/-5 Bracket from D117-837-011 kit at CHG 004 and update per DSI 9716 Section 4.0
- Send a DSI 9716-011 Kit to all customers who have purchased D117-837-011 Kit @ CHG 004 or earlier.

ECN Verified & Complete: _____

Date: 15/4/23